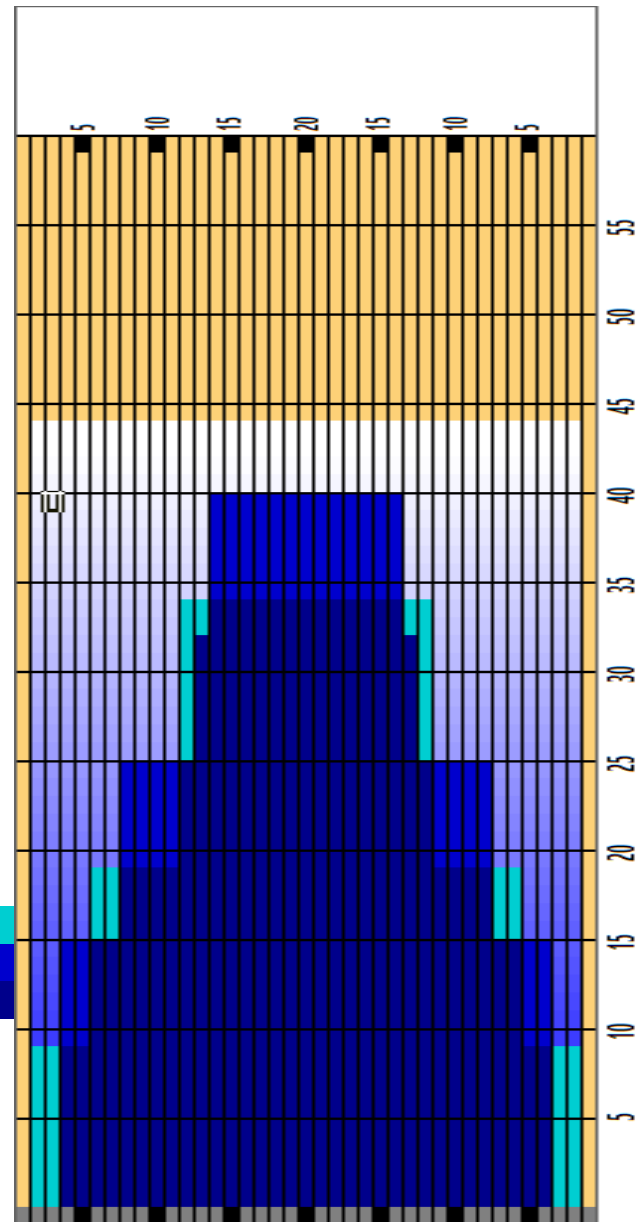


Oil Pattern Distance	44	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	22 mL	Reverse Oil Total	12.5 mL	Volume Oil Total	34.5 mL
Tank Configuration	Only A	Tank A Conditioner	N/A	Tank B Conditioner	N/A

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	3700
2	2L	2R	4	14	148	1.4	9.3	7.9	7400
3	6L	6R	4	18	116	9.3	19.5	10.2	5800
4	12L	12R	6	18	102	19.5	34.8	15.3	5100
5	2L	2R	0	22	0	34.8	44.0	9.2	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	44.0	40.0	-4.0	0
2	14L	14R	3	18	39	40.0	32.4	-7.6	1950
3	13L	13R	3	18	45	32.4	24.8	-7.6	2250
4	8L	8R	4	18	100	24.8	14.6	-10.2	5000
5	4L	4R	2	14	66	14.6	10.7	-3.9	3300
6	2L	2R	0	10	0	10.7	0.0	-10.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.04	1.63	1.02	1.02	1.63	3.04

